









CODICE · ITEM NO. ARTIKEL NR. · RÉFÉRENCE	DESCRIZIONE · DESCRIPTION EZEICHUNG · DESCRIPTION	PAGINA · PAGE SEITE · PAGE	
8311	UNC/UNF - ISO529 STR HSS (SET)	216	
8711	UNC/UNF - ISO529 STR HSS (SET)	217	
7340	UNC/UNF - ISO529 SP40° HSSE	218	
7740	UNC/UNF - ISO529 SP40° HSSE	219	
7340X	UNC/UNF - ISO529 SP40° HSSE OX	218	
7740X	UNC/UNF - ISO529 SP40° HSSE OX	219	
7340TC	UNC/UNF - ISO529 SP40° HSSE TiCN	218	
7740TC	UNC/UNF - ISO529 SP40° HSSE TiCN	219	
7345X	UNC/UNF - ISO529 SP40° HSSE VA-OX	218	
7745X	UNC/UNF - ISO529 SP40° HSSE VA-OX	219	
8320	UNC/UNF - ISO529 STR HSS	220	
8720	UNC/UNF - ISO529 STR HSS	221	
8320TC	UNC/UNF - ISO529 STR HSS TiCN	220	
8720TC	UNC/UNF - ISO529 STR HSS TiCN	221	
7330	UNC/UNF - ISO529 PO HSSE	222	
7730	UNC/UNF - ISO529 PO HSSE	223	
7330X	UNC/UNF - ISO529 PO HSSE OX	222	
7730X	UNC/UNF - ISO529 PO HSSE OX	223	
7330TC	UNC/UNF - ISO529 PO HSSE TiCN	222	
7730TC	UNC/UNF - ISO529 PO HSSE TiCN	223	

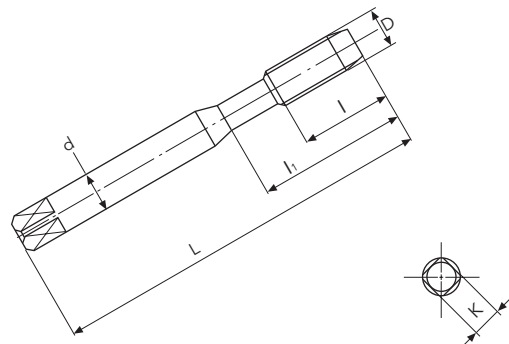


CODICE · ITEM NO. ARTIKEL NR. · RÉFÉRENCE	DESCRIZIONE · DESCRIPTION EZEICHUNG · DESCRIPTION	PAGINA · PAGE SEITE · PAGE	
7335X	UNC/UNF - ISO529 PO HSSE VA-OX	222	
7735X	UNC/UNF - ISO529 PO HSSE VA-OX	223	
HP-RZ	UNC/UNF - JIS ROLL HSS-P TiCN	224	
OL-RZ	UNC/UNF - JIS ROLL HSS-P TiCN	224	

-  **SERIE A MANO**
-  **HAND SET**
-  **HANDSATZ**
-  **TARAUDS À MAIN**

UNC, UNF





ISO529



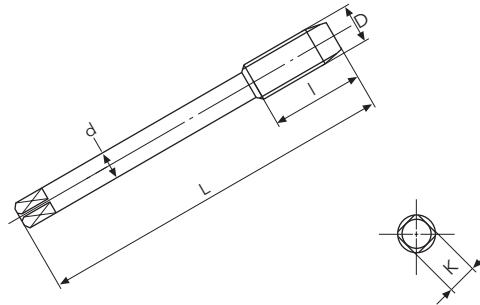
GRUPPI MATERIALE · MATERIAL GROUPS		WERKSTOFFE GRUPPE · GROUPES MATIÈRE		1 2 3 4		12 13 14 17			
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		8311		STR		HSS			
TIPO / TYPE / TYP / TYPE		MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		NORMA / NORM / NORM / NORME			
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		ISO529		2B			
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		3.5P - 2P		D		UNC UNF D(mm) Ø			
L		l		l1		d			
k		Stock							
Nr. 0	80	1.524	1.25	41	8	2.5	2	●	
Nr. 1	64	1.854	1.55	41	8	2.5	2	●	
Nr. 1	72	1.854	1.55	41	8	2.5	2	●	
Nr. 2	56	2.184	1.8	44.5	9.5	2.8	2.24	●	
Nr. 2	64	2.184	1.85	44.5	9.5	2.8	2.24	●	
Nr. 3	48	2.515	2.1	44.5	9.5	2.8	2.24	●	
Nr. 3	56	2.515	2.1	44.5	9.5	2.8	2.24	●	
Nr. 4	40	2.845	2.3	48	11	18	3.15	2.5	●
Nr. 4	48	2.845	2.4	48	11	18	3.15	2.5	●
Nr. 5	40	3.175	2.6	48	11	18	3.15	2.5	●
Nr. 5	44	3.175	2.7	48	11	18	3.15	2.5	●
Nr. 6	32	3.505	2.8	50	13	20	3.55	2.8	●
Nr. 6	40	3.505	2.9	50	13	20	3.55	2.8	●
Nr. 8	32	4.166	3.5	53	13	21	4.5	3.55	●
Nr. 8	36	4.166	3.5	53	13	21	4.5	3.55	●
Nr.10	24	4.826	3.9	58	16	25	5	4	●
Nr.10	32	4.826	4.1	58	16	25	5	4	●
Nr.12	24	5.486	4.5	62	17	26	5.6	4.5	●
Nr.12	28	5.486	4.6	62	17	26	5.6	4.5	●
1/4	20	6.350	5.2	66	19	30	6.3	5	●
1/4	28	6.350	5.5	66	19	30	6.3	5	●
5/16	18	7.938	6.6	72	22	35	8	6.3	●
5/16	24	7.938	6.9	72	22	35	8	6.3	●
3/8	16	9.525	8	80	24	39	10	8	●
3/8	24	9.525	8.5	80	24	39	10	8	●



Nr. 0 ~ Nr. 4	2
Nr. 5 ~ 1/4	3
5/16 ~ 3/8	4

-  **SERIE A MANO**
-  **HAND SET**
-  **HANDSATZ**
-  **TARAUDS À MAIN**

UNC, UNF
ISO529



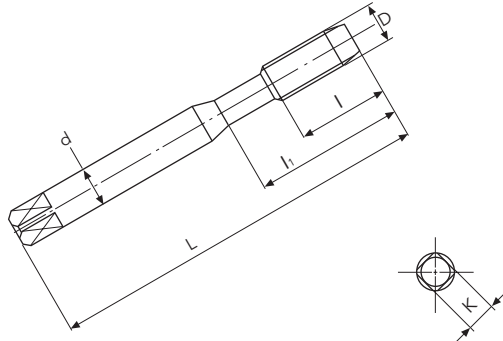
GRUPPI MATERIALE · MATERIAL GROUPS		WERKSTOFFE GRUPPE · GROUPES MATIÈRE		1 2 3 4		12 13 14 17		
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		8711						
TIPO / TYPE / TYP / TYPE		STR						
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSS						
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR						
NORMA / NORM / NORM / NORME		ISO529						
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		2B						
IMBOCCO / CHAMFER / ANSCHNIITT / ENTRÉE		3.5P - 2P						
D	UNC UNF	D(mm)	Ø	L	l	d	k	Stock
7/16	14	11.112	9.4	85	25	8	6.3	●
7/16	20	11.112	9.9	85	25	8	6.3	●
1/2	13	12.700	10.75	89	29	9	7.1	●
1/2	20	12.700	11.5	89	29	9	7.1	●
9/16	12	14.288	12.25	95	30	11.2	9	●
9/16	18	14.288	12.9	95	30	11.2	9	●
5/8	11	15.875	13.6	102	32	12.5	10	●
5/8	18	15.875	14.5	102	32	12.5	10	●
3/4	10	19.050	16.5	112	37	14	11.2	●
3/4	16	19.050	17.5	112	37	14	11.2	●
7/8	9	22.225	19.5	118	38	16	12.5	●
7/8	14	22.225	20.5	118	38	16	12.5	●
1	8	25.400	22.25	130	45	18	14	●
1	12	25.400	23.3	130	45	18	14	●



7/16 ~ 1	4
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- MASCHI A MACCHINA PER FORI CIECHI**
- BLIND HOLES MACHINE TAPS**
- MASCHINENGEWINDEBOHRER FÜR GRUNDLÖCHER**
- TARAUDS MACHINE POUR TROUS BORGNES**

UNC, UNF
ISO529



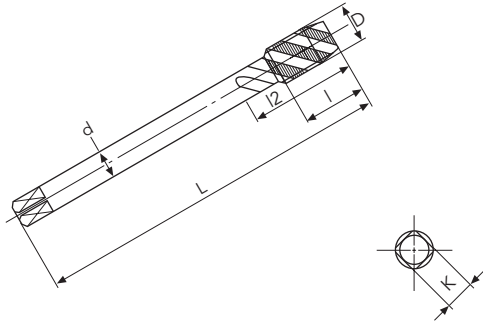
GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE		1 2 3 4 14 16 17 18 19		1 2 3 4 14 16 17 18 19		1 2 3 4 14 16 17 18 19		1 2 3 4 8 9				
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		7340		7340TC		7340X		7345X				
TIPO / TYPE / TYP / TYPE		SP40°		SP40°		SP40°		SPVA45°				
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSSE		HSSE		HSSE		HSSE				
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR		TiCN		OX		OX				
NORMA / NORM / NORM / NORME		ISO529		ISO529		ISO529		ISO529				
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		2B		2B		2B		2B				
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		C(2P~3P)		C(2P~3P)		C(2P~3P)		C(2P~3P)				
D	UNC UNF	D(mm)	Ø	L	l	l1	d	k	Stock	Stock	Stock	Stock
Nr. 4	40	2.845	2.3	48	5	18	3.15	2.5			○	
Nr. 4	48	2.845	2.4	48	5	18	3.15	2.5			○	
Nr. 5	40	3.175	2.6	48	5	18	3.15	2.5			●	
Nr. 5	44	3.175	2.7	48	5	18	3.15	2.5			●	
Nr. 6	32	3.505	2.8	50	7	20	3.55	2.8			●	
Nr. 6	40	3.505	2.9	50	7	20	3.55	2.8			●	
Nr. 8	32	4.166	3.5	53	7	21	4.5	3.55			●	
Nr. 8	36	4.166	3.5	53	7	21	4.5	3.55			●	
Nr.10	24	4.826	3.9	58	9	25	5	4			●	
Nr.10	32	4.826	4.1	58	9	25	5	4			●	
Nr.12	24	5.486	4.5	62	9	26	5.6	4.5			●	
Nr.12	28	5.486	4.6	62	9	26	5.6	4.5			●	
1/4	20	6.350	5.2	66	11	30	6.3	5	●	○	●	△
1/4	28	6.350	5.5	66	11	30	6.3	5	●	○	●	△
5/16	18	7.938	6.6	72	12	35	8	6.3	●	○	●	△
5/16	24	7.938	6.9	72	12	35	8	6.3	●	○	●	△
3/8	16	9.525	8	80	13	39	10	8	●	○	●	△
3/8	24	9.525	8.5	80	12	39	10	8	●	○	●	△



Nr. 4 ~ Nr. 8			2	
Nr.10 ~ 3/8	3	3	3	3

- MASCHI A MACCHINA PER FORI CIECHI**
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UNC, UNF
ISO529



GRUPPI MATERIALE · MATERIAL GROUPS		1 2 3 4 14		1 2 3 4 14		1 2 3 4 14		1 2 3				
WERKSTOFFE GRUPPE · GROUPES MATIÈRE		16 17 18 19		16 17 18 19		16 17 18 19		4 8 9				
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		7740		7740TC		7740X		7745X				
TIPO / TYPE / TYP / TYPE		SP40°		SP40°		SP40°		SPVA45°				
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSSE		HSSE		HSSE		HSSE				
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR		TiCN		OX		OX				
NORMA / NORM / NORM / NORME		ISO529		ISO529		ISO529		ISO529				
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		2B		2B		2B		2B				
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		C(2P~3P)		C(2P~3P)		C(2P~3P)		C(2P~3P)				
D	UNC UNF	D(mm)	Ø	L	l	l2	d	k	Stock	Stock	Stock	Stock
7/16	14	11.112	9.4	85	14	31	8	6.3			●	
7/16	20	11.112	9.9	85	14	30	8	6.3			●	
1/2	13	12.700	10.75	89	15	35	9	7.1	●	○	●	△
1/2	20	12.700	11.5	89	14	30	9	7.1	●	○	●	△
9/16	12	14.288	12.25	95	18	36	11.2	9			●	
9/16	18	14.288	12.9	95	14	32	11.2	9			●	
5/8	11	15.875	13.6	102	18	38	12.5	10			●	
5/8	18	15.875	14.5	102	14	31	12.5	10	●	○	●	
3/4	10	19.050	16.5	112	20	43	14	11.2			●	
3/4	16	19.050	17.5	112	14	35	14	11.2			●	
7/8	9	22.225	19.5	118	20	44	16	12.5			●	
7/8	14	22.225	20.5	118	18	39	16	12.5			●	
1	8	25.400	22.25	130	25	51	18	14			●	
1	12	25.400	23.3	130	18	41	18	14			●	



7/16 ~ 5/8	3	3	3	3
3/4 ~ 1	4	4	4	4

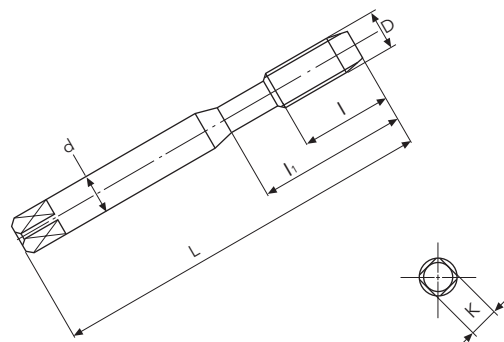
🇮🇹 MASCHI A MACCHINA PER FORI CIECHI E PASSANTI

🇬🇧 BLIND AND THROUGH HOLES MACHINE TAPS

🇩🇪 MASCHINENGEWINDEBOHRER FÜR DURCHGANGS-UND GRUNDLÖCHER

🇫🇷 TARAUDS MACHINE POUR TROUS BORGNES ET DÉBOUCHANTS

UNC, UNF
ISO529



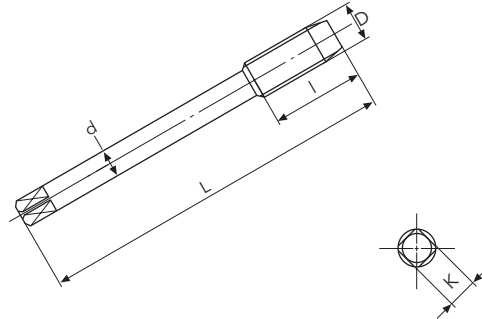
GRUPPI MATERIALE · MATERIAL GROUPS		WERKSTOFFE GRUPPE · GROUPES MATIÈRE		1 2 3 4 12 13 14 17				1 2 3 4 12 13 14 17			
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		8320		8320				8320TC			
TIPO / TYPE / TYP / TYPE		STR		STR				STR			
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSS		HSS				HSS			
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR		BR				TiCN			
NORMA / NORM / NORM / NORME		ISO529		ISO529				ISO529			
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		2B		2B				2B			
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		C(2P~3P)		C(2P~3P)				C(2P~3P)			
D	UNC UNF	D(mm)	Ø	L	l	l1	d	k	Stock	Stock	
Nr. 2	56	2.184	1.8	44.5	9.5		2.8	2.24	○	○	
Nr. 2	64	2.184	1.85	44.5	9.5		2.8	2.24	○	○	
Nr. 3	48	2.515	2.1	44.5	9.5		2.8	2.24	○	○	
Nr. 3	56	2.515	2.1	44.5	9.5		2.8	2.24	○	○	
Nr. 4	40	2.845	2.3	48	11	18	3.15	2.5	○	○	
Nr. 4	48	2.845	2.4	48	11	18	3.15	2.5	○	○	
Nr. 5	40	3.175	2.6	48	11	18	3.15	2.5	○	○	
Nr. 5	44	3.175	2.7	48	11	18	3.15	2.5	○	○	
Nr. 6	32	3.505	2.8	50	13	20	3.55	2.8	●	○	
Nr. 6	40	3.505	2.9	50	13	20	3.55	2.8	●	○	
Nr. 8	32	4.166	3.5	53	13	21	4.5	3.55	●	○	
Nr. 8	36	4.166	3.5	53	13	21	4.5	3.55	●	○	
Nr.10	24	4.826	3.9	58	16	25	5	4	●	○	
Nr.10	32	4.826	4.1	58	16	25	5	4	●	○	
Nr.12	24	5.486	4.5	62	17	26	5.6	4.5	○	○	
Nr.12	28	5.486	4.6	62	17	26	5.6	4.5	○	○	
1/4	20	6.350	5.2	66	19	30	6.3	5	●	○	
1/4	28	6.350	5.5	66	19	30	6.3	5	●	○	
5/16	18	7.938	6.6	72	22	35	8	6.3	●	○	
5/16	24	7.938	6.9	72	22	35	8	6.3	●	○	
3/8	16	9.525	8	80	24	39	10	8	●	○	
3/8	24	9.525	8.5	80	24	39	10	8	●	○	



Nr. 2 ~ Nr. 4	2	2
Nr. 5 ~ 1/4	3	3
5/16 ~ 3/8	4	4

- MASCHI A MACCHINA PER FORI CIECHI E PASSANTI**
- BLIND AND THROUGH HOLES MACHINE TAPS**
- MASCHINENGEWINDEBOHRER FÜR DURCHGANGS-UND GRUNDLÖCHER**
- TARAUDS MACHINE POUR TROUS BORGNES ET DÉBOUCHANTS**

UNC, UNF
ISO529



GRUPPI MATERIALE · MATERIAL GROUPS		1 2 3 4				1 2 3 4			
WERKSTOFFE GRUPPE · GROUPES MATIÈRE		12 13 14 17				12 13 14 17			
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		8720				8720TC			
TIPO / TYPE / TYP / TYPE		STR				STR			
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSSE				HSSE			
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR				TiCN			
NORMA / NORM / NORM / NORME		ISO529				ISO529			
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		2B				2B			
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		C(2P~3P)				C(2P~3P)			
D	UNC UNF	D(mm)		L	l	d	k	Stock	Stock
7/16	14	11.112	9.4	85	25	8	6.3	●	○
7/16	20	11.112	9.9	85	25	8	6.3	●	○
1/2	13	12.700	10.75	89	29	9	7.1	●	○
1/2	20	12.700	11.5	89	29	9	7.1	●	○
9/16	12	14.288	12.25	95	30	11.2	9	●	○
9/16	18	14.288	12.9	95	30	11.2	9	●	○
5/8	11	15.875	13.6	102	32	12.5	10	●	○
5/8	18	15.875	14.5	102	32	12.5	10	●	○
3/4	10	19.050	16.5	112	37	14	11.2	●	○
3/4	16	19.050	17.5	112	37	14	11.2	●	○
7/8	9	22.225	19.5	118	38	16	12.5	●	○
7/8	14	22.225	20.5	118	38	16	12.5	●	○
1	8	25.400	22.25	130	45	18	14	●	○
1	12	25.400	23.3	130	45	18	14	●	○



7/16 ~ 1	4	4
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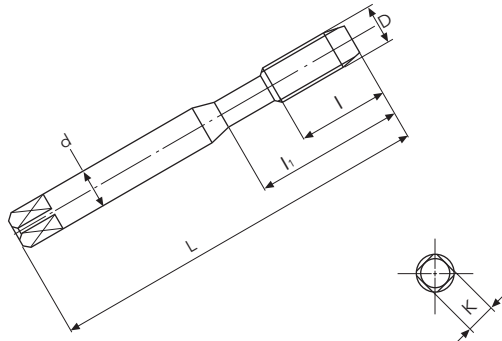
🇮🇹 MASCHI A MACCHINA PER FORI PASSANTI

🇬🇧 THROUGH HOLES MACHINE TAPS

🇩🇪 MASCHINENGEWINDEBOHRER FÜR DURCHGANGLÖCHER

🇫🇷 TARAUDS MACHINE POUR TROUS DÉBOUCHANTS





UNC, UNF
ISO529



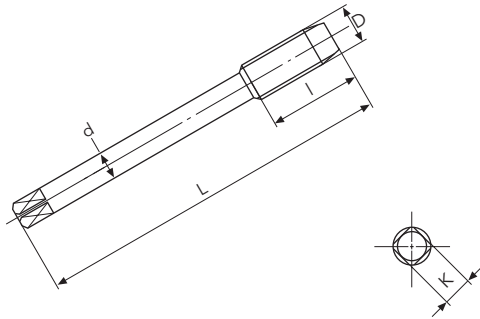
GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE		1 2 3 4 16 17	1 2 3 4 16 17	1 2 3 4 16 17	1 2 3 4 5 8 9 10							
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		7330	7330TC	7330X	7335X							
TIPO / TYPE / TYP / TYPE		PO	PO	PO	POVA							
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSSE	HSSE	HSSE	HSSE							
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR	TiCN	OX	OX							
NORMA / NORM / NORM / NORME		ISO529	ISO529	ISO529	ISO529							
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		2B	2B	2B	2BX							
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		B(3.5~5P)	B(3.5~5P)	B(3.5~5P)	B(3.5~5P)							
D	UNC UNF	D(mm)	Ø	L	l	l1	d	k	Stock	Stock	Stock	Stock
Nr. 4	40	2.845	2.3	48	11	18	3.15	2.5	○	○		
Nr. 4	48	2.845	2.4	48	11	18	3.15	2.5	○	○		
Nr. 5	40	3.175	2.6	48	11	18	3.15	2.5	●	○		
Nr. 5	44	3.175	2.7	48	11	18	3.15	2.5	●	○		
Nr. 6	32	3.505	2.8	50	13	20	3.55	2.8	●	○		
Nr. 6	40	3.505	2.9	50	13	20	3.55	2.8	●	○		
Nr. 8	32	4.166	3.5	53	13	21	4.5	3.55	●	○		
Nr. 8	36	4.166	3.5	53	13	21	4.5	3.55	●	○		
Nr.10	24	4.826	3.9	58	16	25	5	4	●	○		
Nr.10	32	4.826	4.1	58	16	25	5	4	●	○		
Nr.12	24	5.486	4.5	62	17	26	5.6	4.5	●	○		
Nr.12	28	5.486	4.6	62	17	26	5.6	4.5	●	○		
1/4	20	6.350	5.2	66	19	30	6.3	5	●	○	●	△
1/4	28	6.350	5.5	66	19	30	6.3	5	●	○	●	△
5/16	18	7.938	6.6	72	22	35	8	6.3	●	○	●	△
5/16	24	7.938	6.9	72	22	35	8	6.3	●	○	●	△
3/8	16	9.525	8	80	24	39	10	8	●	○	●	△
3/8	24	9.525	8.5	80	24	39	10	8	●	○	●	△



Nr. 2 ~ Nr. 4	2	2	2	2
Nr. 5 ~ 3/8	3	3	3	3

-  **MASCHI A MACCHINA PER FORI PASSANTI**
-  **THROUGH HOLES MACHINE TAPS**
-  **MASCHINENGEWINDEBOHRER FÜR DURCHGANGLÖCHER**
-  **TARAUDS MACHINE POUR TROUS DÉBOUCHANTS**

UNC, UNF
ISO529



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE		1 2 3 4 16 17	1 2 3 4 16 17	1 2 3 4 16 17	1 2 3 4 5 8 9 10					
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		7730	7730TC	7730X	7735X					
TIPO / TYPE / TYP / TYPE		PO	PO	PO	POVA					
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSSE	HSSE	HSSE	HSSE					
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR	TiCN	OX	OX					
NORMA / NORM / NORM / NORME		ISO529	ISO529	ISO529	ISO529					
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		2B	2B	2B	2BX					
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		B(3.5~5P)	B(3.5~5P)	B(3.5~5P)	B(3.5~5P)					
D	UNC UNF D(mm)	Ø	L	l	d	k	Stock	Stock	Stock	Stock
7/16	14 11.112	9.4	85	25	8	6.3	●	○	●	
7/16	20 11.112	9.9	85	25	8	6.3	●	○	●	
1/2	13 12.700	10.75	89	29	9	7.1	●	○	●	△
1/2	20 12.700	11.5	89	29	9	7.1	●	○	●	△
9/16	12 14.288	12.25	95	30	11.2	9	●	○	●	
9/16	18 14.288	12.9	95	30	11.2	9	●	○	○	
5/8	11 15.875	13.6	102	32	12.5	10	●	○	●	
5/8	18 15.875	14.5	102	32	12.5	10	●	○	●	
3/4	10 19.050	16.5	112	37	14	11.2	●	○	●	
3/4	16 19.050	17.5	112	37	14	11.2	●	○	●	
7/8	9 22.225	19.5	118	38	16	12.5	●	○	○	
7/8	14 22.225	20.5	118	38	16	12.5	●	○	○	
1	8 25.400	22.25	130	45	18	14	●	○	○	
1	12 25.400	23.3	130	45	18	14	●	○	○	



7/16 ~ 1	3	3	3	3
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MASCHI A RULLARE

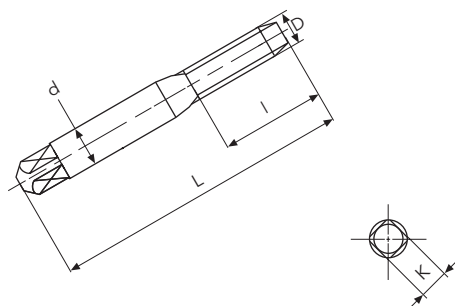
ROLL TAPS

GEWINDEFORMER

TARAUDS À REFOULER

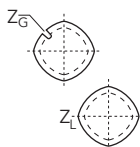
UNC, UNF

JIS



GRUPPI MATERIALE · MATERIAL GROUPS		1 2 3 4	1 2 3
WERKSTOFFE GRUPPE · GROUPES MATIÈRE		5 8 9 10	
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		HP-RZ	OL-RZ
TIPO / TYPE / TYP / TYPE		HP-RZ	OL-RZ
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSS-P	HSS-P
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		TiCN	TiCN
NORMA / NORM / NORM / NORME		JIS	JIS
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		G CLASS*	G CLASS*
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		2P	4P
D	UNC UNF D(mm)	hole Ø	L l d k Stock Stock
Nr. 2	56 2.184	1.93	42 9.5 3 2.5 ○ (G4) ○ (G4)
Nr. 2	64 2.184	1.97	42 9.5 3 2.5 ○ (G4) ○ (G4)
Nr. 3	48 2.515	2.22	44 9.5 3 2.5 ○ (G4) ○ (G4)
Nr. 3	56 2.515	2.27	44 9.5 3 2.5 ○ (G4) ○ (G4)
Nr. 4	40 2.845	2.53	44 11 3 2.5 ○ (G5) ○ (G5)
Nr. 4	48 2.845	2.58	44 11 3 2.5 ○ (G5) ○ (G5)
Nr. 5	40 3.175	2.86	46 11 4 3.2 ○ (G5) ○ (G5)
Nr. 5	44 3.175	2.89	46 11 4 3.2 ○ (G5) ○ (G5)
Nr. 6	32 3.505	3.11	48 13 4 3.2 ○ (G5) ○ (G5)
Nr. 6	40 3.505	3.19	48 13 4 3.2 ○ (G5) ○ (G5)
Nr. 8	32 4.166	3.77	52 13 5 4 ○ (G6) ○ (G6)
Nr. 8	36 4.166	3.81	52 13 5 4 ○ (G5) ○ (G5)
Nr.10	24 4.826	4.3	60 16 5.5 4.5 ○ (G6) ○ (G6)
Nr.10	32 4.826	4.43	60 16 5.5 4.5 ○ (G6) ○ (G6)
Nr.12	24 5.486	4.96	60 17 5.5 4.5 ○ (G6) ○ (G6)
Nr.12	28 5.486	5.03	60 17 5.5 4.5 ○ (G6) ○ (G6)
1/4	20 6.35	5.78	62 19 6 4.5 ○ (G7) ○ (G7)
1/4	28 6.35	5.94	62 19 6 4.5 ○ (G6) ○ (G6)

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Nr. 2 ~ Nr. 4	0	0
Nr. 5 ~ 1/4	2	0
Nr. 2 ~ 1/4	4	4