

CODICE · ITEM NO. ARTIKEL NR. · RÉFÉRENCE	DESCRIZIONE · DESCRIPTION EZEICHUNG · DESCRIPTION	PAGINA · PAGE SEITE · PAGE	
0941	M - DIN223B PO HSS	245	
AR-D-LH	M - JIS LH HSS	245	
0943	MF - DIN223B PO HSS	246	
AR-D-LH	MF - JIS LH HSS	246	
0947	G - DIN5158 PO HSS	248	
SR-D-NPT	NPT - JIS HSS	249	
SR-D-PT	Rc - JIS HSS	250	
AR-D-PS	Rp - JIS HSS	251	
0949	UNC/UNF - DIN223B PO HSS	252	
0944	BSW - DIN223B HSS	254	
AR-D-W	BSW - JIS HSS	254	

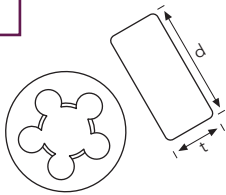
**FILIERE**

**DIES**

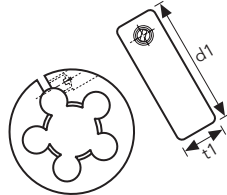
**SCHNEIDEISEN**

**FILIÈRES**

**M**  
DIN223B  
JIS



0941



AR-D-LH



GRUPPI MATERIALE · MATERIAL GROUPS		1 2 3 4		1 2 3 4			
WERKSTOFFE GRUPPE · GROUPES MATIÈRE		8 9 16 17		8 9 16 17			
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		0941		AR-D-LH			
TIPO / TYPE / TYP / TYPE		PO		AR-D-LH			
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSS		HSS			
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR		BR			
NORMA / NORM / NORM / NORME		DIN223B		JIS			
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		6g*		6g			
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		1.5P		1P~2.5P			
D	p	d	t	d1	t1	Stock	Stock
M 1	0.25	16	5			●	
M 1.1	0.25	16	5			●	
M 1.2	0.25	16	5			●	
M 1.4	0.3	16	5			●	
M 1.6	0.35	16	5			●	
M 1.7	0.35	16	5			●	
M 1.8	0.35	16	5			●	
M 2	0.4	16	5			●	
M 2.2	0.45	16	5			●	
M 2.3	0.4	16	5			●	
M 2.5	0.45	16	5			●	
M 2.6	0.45	16	5			●	
M 3	0.5	20	5	20	7	●	●
M 3.5	0.6	20	5			●	
M 4	0.7	20	5	20	7	●	●
M 5	0.8	20	7	20	7	●	●
M 6	1	20	7	20	7	●	●
M 7	1	25	9			●	
M 8	1.25	25	9	25	9	●	●
M 9	1.25	25	9			●	
M10	1.5	30	11	25	9	●	●
M11	1.5	30	11			●	
M12	1.75	38	14	38	13	●	●
M14	2	38	14	38	13	●	●
M16	2	45	18	38	13	●	●
M18	2.5	45	18	50	16	●	●
M20	2.5	45	18	50	16	●	●
M22	2.5	55	22	50	16	●	●
M24	3	55	22	50	16	●	●
M27	3	65	25			●	
M30	3.5	65	25			●	
M33	3.5	65	25			△	
M36	4	65	25			△	

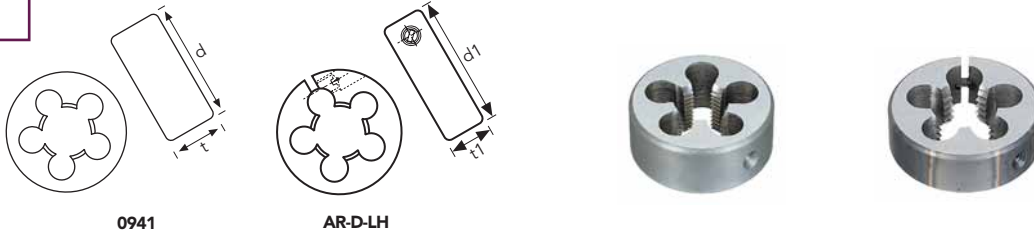
\*M1~M1.4 Tol.=6h



M 1 ~ M 4	3	3
M 5 ~ M12	4	4
M14 ~ M20	5	5
M22 ~ M24	5	6
M27 ~ M30	6	6

- FILIERE
- DIES
- SCHNEIDEISEN
- FILIÈRES

**MF**  
DIN223B  
JIS



GRUPPI MATERIALE · MATERIAL GROUPS		1 2 3 4		1 2 3 4			
WERKSTOFFE GRUPPE · GROUPES MATIÈRE		8 9 16 17		8 9 16 17			
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		0943		AR-D-LH			
TIPO / TYPE / TYP / TYPE		PO		AR-D-LH			
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSS		HSS			
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR		BR			
NORMA / NORM / NORM / NORME		DIN223B		JIS			
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		6g		6g			
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		1.5P		1P~2.5P			
D	p	d	t	d1	t1	Stock	Stock
M 3	0.35	20	5			●	
M 4	0.5	20	5			●	
M 5	0.5	20	5			●	
M 6	0.75	20	7			●	
M 6	0.5	20	7			●	
M 7	0.75	25	9			●	
M 8	1	25	9	25	9	●	
M 8	0.75	25	9			●	
M 8	0.5	25	9			●	
M 9	1	25	9			●	
M 9	0.75	25	9			●	
M10	1.25	30	11	25	9	●	●
M10	1	30	11	25	9	●	●
M12	1.5	38	10			●	
M12	1.25	38	10	38	13	●	●
M12	1	38	10	38	13	●	●
M14	1.5	38	10	38	13	●	●
M14	1.25	38	10			●	
M14	1	38	10			●	
M16	1.5	45	14	38	13	●	●
M16	1	45	14			●	
M18	2	45	14			●	
M18	1.5	45	14	50	16	●	●
M18	1	45	14			●	
M20	2	45	14			●	
M20	1.5	45	14	50	16	●	●
M20	1	45	14			●	
M22	2	55	16			●	
M22	1.5	55	16	50	16	●	●
M22	1	55	16			●	
M24	2	55	16			●	●
M24	1.5	55	16	50	16	●	●
M24	1	55	16			●	
M25	1.5	55	16			●	
M25	1	55	16			△	
M26	2	55	16			●	
M26	1.5	55	16			●	
M27	2	65	18			●	
M27	1.5	65	18			●	

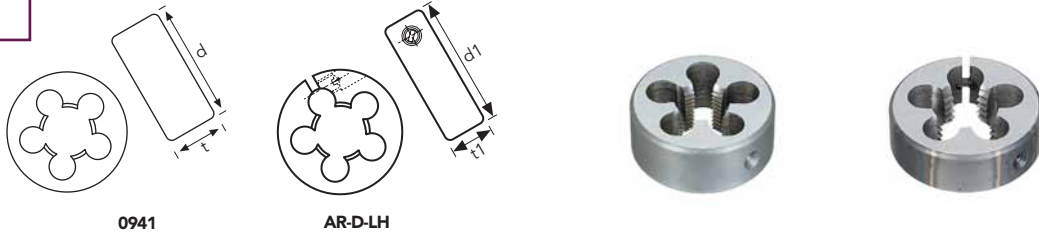
**FILIERE**

**DIES**

**SCHNEIDEISEN**

**FILIÈRES**

**MF**  
DIN223B  
JIS



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE		1 2 3 4 8 9 16 17	1 2 3 4 8 9 16 17		
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		<b>0943</b>	<b>AR-D-LH</b>		
TIPO / TYPE / TYP / TYPE		PO	AR-D-LH		
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSS	HSS		
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR	BR		
NORMA / NORM / NORM / NORME		DIN223B	JIS		
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		6g	6g		
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		1.5P	1P~2.5P		
<b>D</b>	<b>p</b>	<b>d</b>	<b>t</b>		
<b>d1</b>	<b>t1</b>	<b>Stock</b>	<b>Stock</b>		
<b>M27</b>	1	65	18	△	
<b>M28</b>	2	65	18	●	
<b>M28</b>	1.5	65	18	●	
<b>M28</b>	1	65	18	△	
<b>M30</b>	2	65	18	●	
<b>M30</b>	1.5	65	18	●	
<b>M30</b>	1	65	18	●	



<b>M 3 ~ M 4</b>	3	
<b>M 5 ~ M 8</b>	4	
<b>M 9</b>	5	
<b>M10 ~ M12</b>	4	4
<b>M14 ~ M20</b>	5	6
<b>M22 ~ M24</b>	5	6
<b>M27 ~ M30</b>	6	

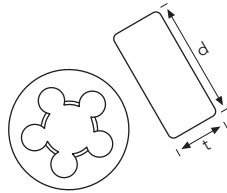
 FILIERE

 DIES

 SCHNEIDEISEN

 FILIÈRES

<b>G</b>
DIN5158



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE			1 2 3 4 8 9 16 17
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE			<b>0947</b>
TIPO / TYPE / TYP / TYPE			PO
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE			HSS
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT			BR
NORMA / NORM / NORM / NORME			DIN5158
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE			-
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE			1.5P
Dxn	d	t	Stock
<b>G 1/8 x 28</b>	30	11	●
<b>G 1/4 x 19</b>	38	10	●
<b>G 3/8 x 19</b>	45	14	●
<b>G 1/2 x 14</b>	45	16	●
<b>G 5/8 x 14</b>	55	16	●
<b>G 3/4 x 14</b>	55	16	●
<b>G 7/8 x 14</b>	65	18	●
<b>G 1 x 11</b>	65	18	●
<b>G 1 1/4 x 11</b>	75	20	○
<b>G 1 1/2 x 11</b>	90	22	○
<b>G 2 x 11</b>	105	22	○



<b>G 1/8</b>	4
<b>G 1/4 ~ G 5/8</b>	5
<b>G 3/4 ~ G 7/8</b>	5
<b>G 1 ~ G 2</b>	6

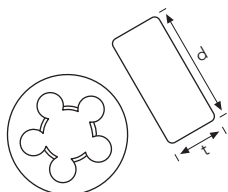
 **FILIERE**

 **DIES**

 **SCHNEIDEISEN**

 **FILIÈRES**

<b>NPT</b>
JIS



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE					1 2 3 4 8 9 16 17
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE					<b>SR-D-NPT</b>
TIPO / TYPE / TYP / TYPE					SR-D
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE					HSS
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT					BR
NORMA / NORM / NORM / NORME					JIS
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE					-
IMBOCCO / CHAMFER / ANSCHNIITT / ENTRÉE					2P ~ 2.5P
D	n	d	t	Stock	
<b>NPT 1/16</b>	27	38	11	○	
<b>NPT 1/8</b>	27	38	11	●	
<b>NPT 1/4</b>	18	38	16	●	
<b>NPT 3/8</b>	18	50	16	●	
<b>NPT 1/2</b>	14	50	22	●	
<b>NPT 3/4</b>	14	63	22	○	
<b>NPT 1</b>	11 1/2	75	28	○	



<b>NPT 1/16 ~ NPT 1/8</b>	4
<b>NPT 1/4 ~ NPT 3/8</b>	5
<b>NPT 1/2 ~ NPT 1</b>	6

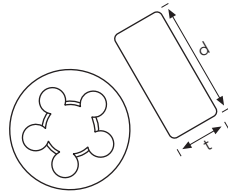
FILIERE

DIES

SCHNEIDEISEN

FILIÈRES





Rc
JIS



GRUPPI MATERIALE · MATERIAL GROUPS					1 2 3 4
WERKSTOFFE GRUPPE · GROUPES MATIÈRE					8 9 16 17
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE					SR-D-PT
TIPO / TYPE / TYP / TYPE					AR-D
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE					HSS
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT					BR
NORMA / NORM / NORM / NORME					JIS
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE					-
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE					2P ~ 2.5P
D	n	d	t	Stock	
Rc 1/8	28	38	11	●	
Rc 1/4	19	38	16	●	
Rc 3/8	19	50	18	●	
Rc 1/2	14	50	22	●	
Rc 3/4	14	63	24	○	
Rc 1	11	75	28	○	



Rc 1/8	4
Rc 1/4 ~ Rc 3/8	5
Rc 1/2 ~ Rc 1	6

-  **FILIERE**
-  **DIES**
-  **SCHNEIDEISEN**
-  **FILIÈRES**

<b>Rp</b>
JIS



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE			1 2 3 4 8 9 16 17
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE			<b>AR-D-PS</b>
TIPO / TYPE / TYP / TYPE			N
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE			HSS
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT			BR
NORMA / NORM / NORM / NORME			JIS
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE			-
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE			2P ~ 2.5P
Dxn	d	t	Stock
<b>Rp 1/8 x 28</b>	38	13	●
<b>Rp 1/4 x 19</b>	38	13	●
<b>Rp 3/8 x 19</b>	50	16	●
<b>Rp 1/2 x 14</b>	50	16	●
<b>Rp 5/8 x 14</b>	63	20	△
<b>Rp 3/4 x 14</b>	63	20	○
<b>Rp 7/8 x 14</b>	63	20	△
<b>Rp 1 x 11</b>	75	25	○



<b>Rp 1/8</b>	4
<b>Rp 1/4 ~ Rp 1/2</b>	5
<b>Rp 5/8 ~ Rp 1</b>	6

 FILIERE

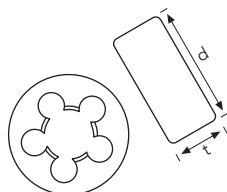
 DIES

 SCHNEIDEISEN

 FILIÈRES

UNC, UNF

DIN223B



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE					1 2 3 4 8 9 16 17
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE					0949
TIPO / TYPE / TYP / TYPE					PO
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE					HSS
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT					BR
NORMA / NORM / NORM / NORME					DIN223B
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE					2A
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE					1.5P
D	UNC	UNF	d	t	Stock
Nr. 0		80	16	5	●
Nr. 1	64		16	5	●
Nr. 1		72	16	5	●
Nr. 2	56		16	5	●
Nr. 2		64	16	5	●
Nr. 3	48		16	5	●
Nr. 3		56	16	5	●
Nr. 4	40		20	5	●
Nr. 4		48	20	5	●
Nr. 5	40		20	5	●
Nr. 5		44	20	5	●
Nr. 6	32		20	5	●
Nr. 6		40	20	5	●
Nr. 8	32		20	7	●
Nr. 8		36	20	7	●
Nr.10	24		20	7	●
Nr.10		32	20	7	●
Nr.12	24		20	7	●
Nr.12		28	20	7	●
1/4	20		25	9	●
1/4		28	25	9	●
5/16	18		25	9	●
5/16		24	25	9	●
3/8	16		30	11	●
3/8		24	30	11	●
7/16	14		30	11	●
7/16		20	30	11	●
1/2	13		38	14	●
1/2		20	38	10	●
9/16	12		38	14	●
9/16		18	38	10	●
5/8	11		45	18	●
5/8		18	45	14	●
3/4	10		45	18	●
3/4		16	45	14	●

 **FILIERE**

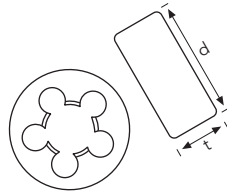
 **DIES**

 **SCHNEIDEISEN**

 **FILIÈRES**

**UNC, UNF**

DIN223B



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE					1 2 3 4 8 9 16 17
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE					<b>0949</b>
TIPO / TYPE / TYP / TYPE					PO
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE					HSS
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT					BR
NORMA / NORM / NORM / NORME					DIN223B
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE					2A
IMBOCCO / CHAMFER / ANSCHNIITT / ENTRÉE					1.5P
D	UNC	UNF	d	t	Stock
<b>7/8</b>	9		55	22	●
<b>7/8</b>		14	55	16	●
<b>1</b>	8		55	22	●
<b>1</b>		12	55	16	●



<b>U 0 ~ U 8</b>	3
<b>U 10 ~ U 3/8</b>	4
<b>U 7/16 ~ U1</b>	5

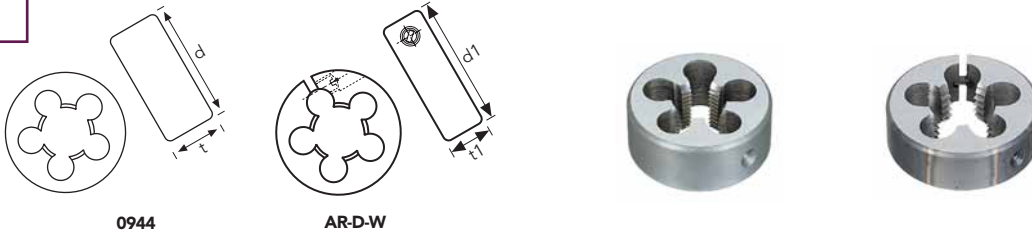
FILIERE

DIES

SCHNEIDEISEN

FILIÈRES

**BSW**  
DIN223B  
JIS



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE					1 2 3 4 8 9 16 17	1 2 3 4 8 9 16 17
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE					<b>0944</b>	<b>AR-D-W</b>
TIPO / TYPE / TYP / TYPE					N	AR-D
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE					HSS	HSS
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT					BR	BR
NORMA / NORM / NORM / NORME					DIN223B	JIS
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE					-	-
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE					1.5P	1P ~ 2.5P
Dxn	d	t	d1	t1	Stock	Stock
<b>W 1/8 x 40</b>	20	5	20	7	○	○
<b>W 5/32 x 32</b>	20	5	20	7	○	○
<b>W 3/16 x 24</b>	20	7	20	7	○	○
<b>W 1/4 x 20</b>	20	7	20	7	○	○
<b>W 5/16 x 18</b>	25	9	25	9	○	○
<b>W 3/8 x 16</b>	30	11	25	9	○	○
<b>W 7/16 x 14</b>	30	11	38	13	○	○
<b>W 1/2 x 12</b>	38	14	38	13	○	○
<b>W 5/8 x 11</b>	45	18	38	13	○	○
<b>W 3/4 x 10</b>	45	18	50	16	○	○
<b>W 7/8 x 9</b>	55	22	50	16	○	○
<b>W 1 x 8</b>	55	22	50	16	○	○

<b>W 1/8 ~ W 5/32</b>	3	3
<b>W 3/16 ~ W 1/2</b>	4	4
<b>W 5/8 ~ W 3/4</b>	5	5
<b>W 7/8 ~ W 1</b>	5	6