








CODICE · ITEM NO. ARTIKEL NR. · RÉFÉRENCE	DESCRIZIONE · DESCRIPTION EZEICHUNG · DESCRIPTION	PAGINA · PAGE SEITE · PAGE	
3620	M - DIN371 CT-LA CARBIDE	82	
3720	M - DIN376 CT-LA CARBIDE	83	
3626	M - DIN371 CT-FC CARBIDE	82	
3726	M - DIN376 CT-FC CARBIDE	83	
N-CT-FC	M - JIS CT-FC CARBIDE	82-83	
N-CT-LA	M - JIS CT-LA CARBIDE	82-83	
3820	MF - DIN374 CT-LA CARBIDE	84	
3826	MF - DIN374 CT-FC CARBIDE	84	
N-CT-FC	MF - JIS CT-FC CARBIDE	84	
N-CT-LA	MF - JIS CT-LA CARBIDE	84	
3920	G - DIN5156 CT-LA CARBIDE	85	
3926	G - DIN5156 CT-FC CARBIDE	85	

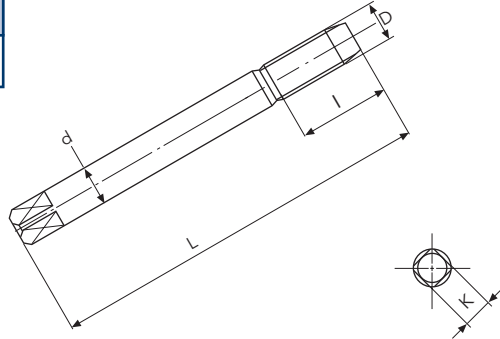
🇮🇹 MASCHI A MACCHINA PER FORI CIECHI E PASSANTI - METALLO DURO

🇬🇧 BLIND AND THROUGH HOLES MACHINE TAPS - CARBIDE

🇩🇪 MASCHINENGEWINDEBOHRER FÜR DURCHGANGS-UND GRUNDLÖCHER - HM

🇫🇷 TARAUDS MACHINE POUR TROUS BORGNES ET DÉBOUCHANTS - CARBURE

M
DIN371
JIS



GRUPPI MATERIALE · MATERIAL GROUPS		17 18 19	12 13 14 15 19	12 13 14 15 19	17 18 19					
WERKSTOFFE GRUPPE · GROUPES MATIÈRE										
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		3620	3626	N-CT-FC	N-CT-LA					
TIPO / TYPE / TYP / TYPE		CT-LA	CT-FC	CT-FC	CT-LA					
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		CARBIDE	CARBIDE	CARBIDE	CARBIDE					
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR	BR	BR	BR					
NORMA / NORM / NORM / NORME		DIN371	DIN371	JIS	JIS					
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		ISO2X(6HX)	ISO2X(6HX)	P CLASS*	P CLASS*					
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		C(2P~3P)	C(2P~3P)	3P	3P					
D	p	L	l	d	k	Stock	Stock	Stock	Stock	
M 1.4	0.3	1.1	40	7	2.5	2.1			○ (P3)	○ (P3)
M 1.6	0.35	1.25	40	8	2.5	2.1			○ (P3)	○ (P3)
M 1.7	0.35	1.35	40	8	2.5	2.1			○ (P3)	○ (P3)
M 2	0.4	1.6	45	8	2.8	2.1			○ (P3)	○ (P3)
M 2.5	0.45	2.1	45	9	2.8	2.1			○ (P3)	○ (P3)
M 2.6	0.45	2.2	50	9	2.8	2.1			○ (P3)	○ (P3)
M 3	0.5	2.5	56	11	3.5	2.7	△	●	○ (P3)	○ (P3)
M 3.5	0.6	2.9	56	13	4	3			○ (P3)	○ (P3)
M 4	0.7	3.3	63	13	4.5	3.4	△	●	○ (P3)	○ (P3)
M 5	0.8	4.2	70	16	6	4.9	△	●	○ (P3)	○ (P3)
M 6	1	5	80	19	6	4.9	△	●	○ (P3)	○ (P3)
M 7	1	6	80	19	7	5.5			○ (P3)	○ (P3)
M 8	1.25	6.8	90	22	8	6.2	△	●	○ (P3)	○ (P3)
M10	1.5	8.5	100	24	10	8	△	●	○ (P4)	○ (P4)

JIS NORM page 53

*P CLASS page 47



M 2 ~ M 3.5	3	3	3	3
M 4 ~ M10	3	4	4	3

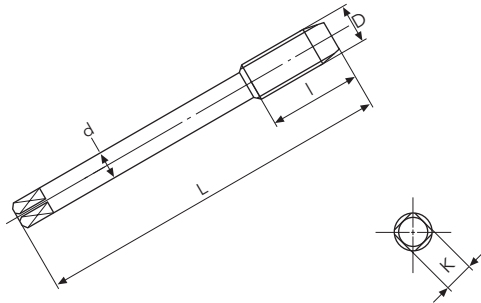
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🇫🇷 TARAUDS MACHINE POUR TROUS BORGNES ET DÉBOUCHANTS - CARBURE

M
DIN376 JIS



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE		17 18 19	12 13 14 15 19	12 13 14 15 19	17 18 19					
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		3720	3726	N-CT-FC	N-CT-LA					
TIPO / TYPE / TYP / TYPE		CT-LA	CT-FC	CT-FC	CT-LA					
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		CARBIDE	CARBIDE	CARBIDE	CARBIDE					
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR	BR	BR	BR					
NORMA / NORM / NORM / NORME		DIN376	DIN376	JIS	JIS					
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		ISO2X(6HX)	ISO2X(6HX)	P CLASS*	P CLASS*					
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		C(2P~3P)	C(2P~3P)	3P	3P					
D	p	Ø	L	l	d	k	Stock	Stock	Stock	Stock
M12	1.75	10.3	110	29	9	7	△	●	○ (P4)	○ (P4)
M14	2	12	110	30	11	9	△	●	○ (P4)	○ (P4)
M16	2	14	110	32	12	9	△	●	○ (P4)	○ (P4)
M18	2.5	15.5	125	34	14	11			○ (P4)	○ (P4)
M20	2.5	17.5	140	34	16	12			○ (P4)	○ (P4)

JIS NORM page 53

*P CLASS page 47



M12	3	4	4	3
M14 ~ M20	4	4	4	4

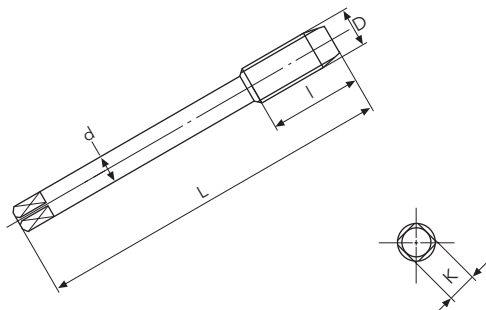
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🇬🇧 BLIND AND THROUGH HOLES MACHINE TAPS - CARBIDE

🇩🇪 MASCHINENGEWINDEBOHRER FÜR DURCHGANGS-UND GRUNDLÖCHER - HM

🇫🇷 TARAUDS MACHINE POUR TROUS BORGNES ET DÉBOUCHANTS - CARBURE

MF
DIN374
JIS



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE		17 18 19	12 13 14 15 19	12 13 14 15 19	17 18 19					
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		3820	3826	N-CT-FC	N-CT-LA					
TIPO / TYPE / TYP / TYPE		CT-LA	CT-FC	CT-FC	CT-LA					
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		CARBIDE	CARBIDE	CARBIDE	CARBIDE					
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		BR	BR	BR	BR					
NORMA / NORM / NORM / NORME		DIN374	DIN374	JIS	JIS					
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		ISO2X(6HX)	ISO2X(6HX)	P CLASS*	P CLASS*					
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		C(2P~3P)	C(2P~3P)	3P	3P					
D	p	Ø	L	l	d	k	Stock	Stock	Stock	Stock
M 3	0.35	2.65	46	8	4	3.2			○ (P3)	○ (P3)
M 4	0.5	3.5	52	11	5	4			○ (P3)	○ (P3)
M 5	0.5	4.5	52	11	5.5	4.5			○ (P3)	○ (P3)
M 6	0.75	5.2	62	13	6	4.5			○ (P3)	○ (P3)
M 6	0.5	5.5	55	11	6	4.5			○ (P3)	○ (P3)
M 7	0.75	6.2	62	13	6.2	5			○ (P3)	○ (P3)
M 8	1	7	70	19	6.2	5	△	△	○ (P3)	○ (P3)
M 8	0.75	7.2	62	13	6.2	5			○ (P3)	○ (P3)
M10	1.25	8.8	75	22	7	5.5	△	△	○ (P4)	○ (P4)
M10	1	9	70	19	7	5.5	△	△	○ (P4)	○ (P4)
M12	1.5	10.5	82	24	8.5	6.5	△	△	○ (P4)	○ (P4)
M12	1.25	10.8	80	22	8.5	6.5	△	△	○ (P4)	○ (P4)
M12	1	11	70	19	8.5	6.5			○ (P4)	○ (P4)
M14	1.5	12.5	88	24	10.5	8	△	△	○ (P4)	○ (P4)
M14	1	13	70	19	10.5	8			○ (P4)	○ (P4)
M16	1.5	14.5	95	24	12.5	10	△	△	○ (P4)	○ (P4)
M16	1	15	75	19	12.5	10			○ (P4)	○ (P4)
M18	1.5	16.5	95	24	14	11			○ (P4)	○ (P4)
M20	1.5	18.5	95	24	15	12			○ (P4)	○ (P4)

JIS NORM page 53

*P CLASS page 47



M 3			3	3
M 4 ~ M12	3	4	4	3
M14 ~ M20	4	4	4	4

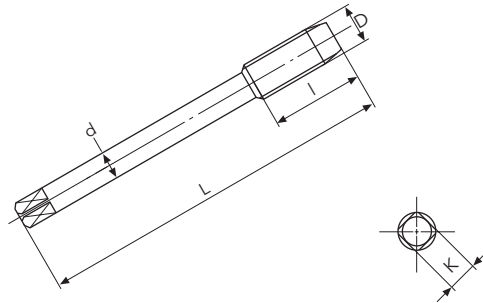
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🇫🇷 TARAUDS MACHINE POUR TROUS BORGNES ET DÉBOUCHANTS - CARBURE

G
DIN5156



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE							17 18 19	12 13 14 15 19
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE							3920	3926
TIPO / TYPE / TYP / TYPE							CT-LA	CT-FC
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE							CARBIDE	CARBIDE
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT							BR	BR
NORMA / NORM / NORM / NORME							DIN5156	DIN5156
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE								
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE							C(2P~3P)	C(2P~3P)
Dxn	D(mm)	Ø	L	l	d	k	Stock	Stock
G 1/8x28	9.728	8.75	90	20	7	5.5	△	●
G 1/4x19	13.157	11.8	100	22	11	9	△	●
G 3/8x19	16.662	15.25	100	22	12	9	△	●
G 1/2x14	20.955	19	125	25	16	12	△	●
G 5/8x14	22.911	21	125	25	18	14.5		
G 3/4x14	26.441	24.5	140	28	20	16	△	△
G 7/8x14	30.201	28.25	150	28	22	18		
G 1 x11	33.249	30.75	160	30	25	20	△	△
G 1 1/4x11	41.910	39.2	170	30	32	24		
G 1 1/2x11	47.803	45.2	190	32	36	29		



G 1/8 ~ G 1/4	3	4
G 3/8 ~ G 1	4	4