

CODICE · ITEM NO. ARTIKEL NR. · RÉFÉRENCE	DESCRIZIONE · DESCRIPTION EZEICHUNG · DESCRIPTION	PAGINA · PAGE SEITE · PAGE	
1355 TC	M - DIN371 OL-RZ HSS-P TiCN	72	
1356 TC	M - DIN371 HP-RZ HSS-P TiCN	72	
1356 TC	M - DIN376 HP-RZ HSS-P TiCN	72	
HP-RZ	M - JIS HP-RZ HSS-P TiCN	72	
HP-RZ	MF - JIS HP-RZ HSS-P TiCN	72	
OL-RZ	M - JIS OL-RZ HSS-P TiCN	72	
HP-RZ	UNC - JIS HP-RZ HSS-P TiCN	73	
HP-RZ	UNF - JIS HP-RZ HSS-P TiCN	73	
OL-RZ	UNC - JIS OL-RZ HSS-P TiCN	73	
OL-RZ	UNF - JIS OL-RZ HSS-P TiCN	73	

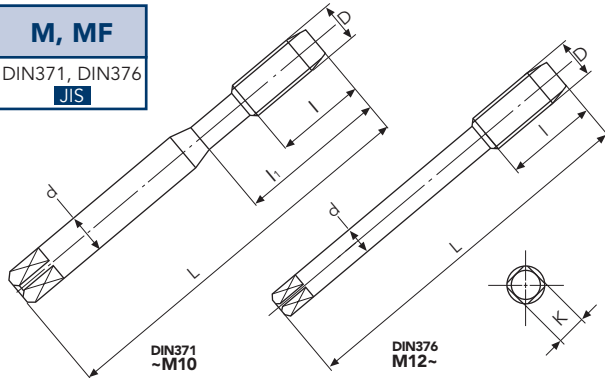
MASCHI A RULLARE AD ALTO RENDIMENTO - HSS-P

HIGH PERFORMANCE ROLL TAPS - HSS-P

HOCHLEISTUNG GEWINDEFORMER - HSS-P

TARAUDS Á REFOULER Á HAUT RENDEMENT - HSS-P

M, MF
DIN371, DIN376
JIS



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE								1 2 3	1 2 3 4 5 8 9 10	1 2 3 4 5 8 9 10	1 2 3 4 5 8 9 10	1 2 3
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE								1355TC	1356TC	1356TC	HP-RZ	OL-RZ
TIPO / TYPE / TYP / TYPE								OL-RZ	HP-RZ	HP-RZ	HP-RZ	OL-RZ
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE								HSS-P	HSS-P	HSS-P	HSS-P	HSS-P
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT								TiCN	TiCN	TiCN	TiCN	TiCN
NORMA / NORM / NORM / NORME								DIN371	DIN371	DIN376	JIS	JIS
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE								ISO2X	ISO2X	ISO2X	G CLASS*	G CLASS*
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE								4P	2P	2P	2P	4P
D	p	hole Ø	L	l	l1	d	k	Stock	Stock	Stock	Stock	Stock
M 1	0.25	0.86	32	5.5	3	2.5					Δ (G3)	Δ (G3)
M 1.2	0.25	1.06	32	5.5	3	2.5					Δ (G3)	Δ (G3)
M 1.4	0.3	1.24	36	7	3	2.5					Δ (G3)	Δ (G3)
M 1.6	0.35	1.41	36	8	3	2.5					○ (G4)	○ (G4)
M 1.7	0.35	1.51	36	8	3	2.5					○ (G4)	○ (G4)
M 2	0.4	1.8	42	9.5	3	2.5					● (G5)	● (G5)
M 2.3	0.4	2.1	42	9.5	3	2.5					○ (G5)	○ (G5)
M 2.5	0.45	2.28	44	9.5	3	2.5					● (G5)	● (G5)
M 2.6	0.45	2.38	44	9.5	3	2.5					○ (G5)	○ (G5)
M 3	0.5	2.75	56	11	18	3.5	2.7	●	●		● (G6)	● (G6)
M 3.5	0.6	3.2	48	12	4	3.2					● (G6)	
M 4	0.7	3.69	63	13	21	4.5	3.4	●	●		● (G7)	● (G7)
M 5	0.8	4.64	70	16	25	6	4.9	●	●		● (G7)	● (G7)
M 6	1	5.55	80	19	30	6	4.9	●	●		● (G7)	● (G7)
M 8	1.25	7.5	90	22	35	8	6.2		●		● (G8)	
M10	1.5	9.4	100	24	39	10	8		●		● (G8)	
M12	1.75	11.3	110	29	9	7				●	● (G9)	
MF10	1.25	9.5	75	21	7	5.5					● (G8)	
MF12	1.5	11.32	82	25	8.5	6.5					● (G9)	
MF12	1.25	11.5	82	25	8.5	6.5					● (G9)	
MF14	1.5	13.4	88	26	10.5	8					● (G9)	
MF16	1.5	15.4	95	26	12.5	10					● (G9)	
MF18	1.5	17.4	100	32	14	11					● (G9)	
MF20	1.5	19.4	105	32	15	12					● (G9)	

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M 1 ~ M 2.6	0	0	0	0
M 3 ~ M 7	0	2	2	0
M 8	3	3	3	
M10 ~ M20	4	4	4	



M 1 ~ M 1.7	3	3	3	3
M 1.8 ~ M 6	4	4	4	4
M 7	8	8	8	

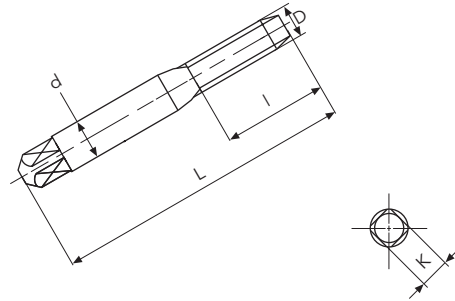
🇮🇹 MASCHI A RULLARE AD ALTO RENDIMENTO - HSS-P

🇬🇧 HIGH PERFORMANCE ROLL TAPS - HSS-P

🇩🇪 HOCHLEISTUNG GEWINDEFORMER - HSS-P

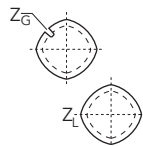
🇫🇷 TARAUDS À REFOULER À HAUT RENDEMENT - HSS-P

UNC, UNF
JIS



GRUPPI MATERIALE · MATERIAL GROUPS WERKSTOFFE GRUPPE · GROUPES MATIÈRE		1 2 3 4 5 8 9 10	1 2 3		
CODICE / ITEM NO. / ARTIKEL NR. / RÉFÉRENCE		HP-RZ	OL-RZ		
TIPO / TYPE / TYP / TYPE		HP-RZ	OL-RZ		
MATERIALE / MATERIAL / WERKSTOFF / MATIÈRE		HSS-P	HSS-P		
RIVESTIMENTO / COATING / BESCHICHTUNG / REVÊTEMENT		TiCN	TiCN		
NORMA / NORM / NORM / NORME		JIS	JIS		
TOLLERANZA / TOLERANCE / TOLERANZ / TOLÉRANCE		G CLASS*	G CLASS*		
IMBOCCO / CHAMFER / ANSCHNITT / ENTRÉE		2P	4P		
D	UNC UNF	D(mm) hole Ø	L l d k	Stock	Stock
Nr. 2	56	2.184 1.93	42 9.5 3 2.5	○ (G4)	○ (G4)
Nr. 2	64	2.184 1.97	42 9.5 3 2.5	○ (G4)	○ (G4)
Nr. 3	48	2.515 2.22	44 9.5 3 2.5	○ (G4)	○ (G4)
Nr. 3	56	2.515 2.27	44 9.5 3 2.5	○ (G5)	○ (G5)
Nr. 4	40	2.845 2.53	44 11 3 2.5	○ (G5)	○ (G5)
Nr. 4	48	2.845 2.58	44 11 3 2.5	○ (G5)	○ (G5)
Nr. 5	40	3.175 2.86	46 11 4 3.2	○ (G5)	○ (G5)
Nr. 5	44	3.175 2.89	46 11 4 3.2	○ (G5)	○ (G5)
Nr. 6	32	3.505 3.11	48 13 4 3.2	○ (G5)	○ (G5)
Nr. 6	40	3.505 3.19	48 13 4 3.2	○ (G5)	○ (G5)
Nr. 8	32	4.166 3.77	52 13 5 4	○ (G6)	○ (G6)
Nr. 8	36	4.166 3.81	52 13 5 4	○ (G5)	○ (G5)
Nr.10	24	4.826 4.30	60 16 5.5 4.5	○ (G6)	○ (G6)
Nr.10	32	4.826 4.43	60 16 5.5 4.5	○ (G6)	○ (G6)
Nr.12	24	5.486 4.96	60 17 5.5 4.5	○ (G6)	○ (G6)
Nr.12	28	5.486 5.03	60 17 5.5 4.5	○ (G6)	○ (G6)
1/4	20	6.350 5.78	62 19 6 4.5	○ (G7)	○ (G7)
1/4	28	6.350 5.94	62 19 6 4.5	○ (G6)	○ (G6)

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Nr. 2 ~ Nr. 4	0	0
Nr. 5 ~ 1/4	2	0
Nr. 2 ~ 1/4	4	4